

## CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

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# CHAMPION® RIFLE STOCKS

## Owner's Manual

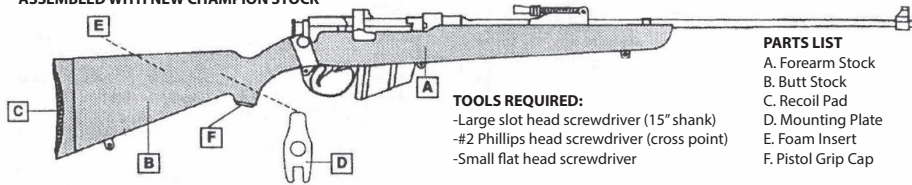
### Lee-Enfield No. 1 Mark III

# CHAMPION®

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# Lee-Enfield No. 1 Mark III

ASSEMBLED WITH NEW CHAMPION STOCK

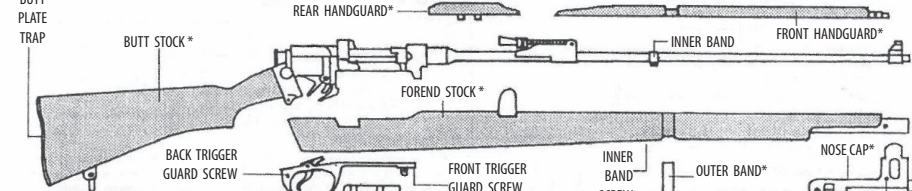


- PARTS LIST**
- A. Forearm Stock
  - B. Butt Stock
  - C. Recoil Pad
  - D. Mounting Plate
  - E. Foam Insert
  - F. Pistol Grip Cap

**TOOLS REQUIRED:**

- Large slot head screwdriver (15" shank)
- #2 Phillips head screwdriver (cross point)
- Small flat head screwdriver

**PARTS OF ORIGINAL LEE-ENFIELD RIFLE**



\* ORIGINAL PARTS THAT WILL NOT BE NEEDED FOR NEW STOCK ASSEMBLY. KEEP THESE FOR RESTORATION TO ORIGINAL CONDITION IF DESIRED

**IMPORTANT:** Please read all safety precautions and instructions thoroughly BEFORE you disassemble firearm. Study the drawings to become familiar with the parts of the firearm.

**⚠ WARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION TO PREVENT SHOOTING ACCIDENTS**

**DISASSEMBLY – ORIGINAL WOOD STOCK**

STEP 1: REMOVE MAGAZINE. Press up on magazine catch to release.

STEP 2: REMOVE TRIGGER GUARD. Unscrew front & back screws. Lift out trigger guard. Keep screws and trigger guard together for re-assembly later.

STEP 3: REMOVE NOSE CAP. Unscrew two nose cap screws and slide nose cap forward and off of rifle barrel.

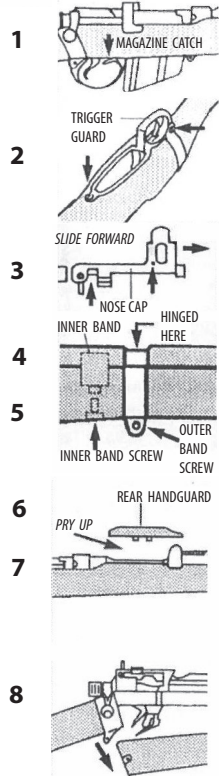
STEP 4: REMOVE OUTER BAND. Unscrew completely, open and lift off.

STEP 5: REMOVE INNER BAND SCREW. Screw is located at rear of outer band on underside of forend stock.

STEP 6: REMOVE REAR HANDGUARD. This piece has spring clamps that hold it in place on barrel. Gently pry it off, if necessary.

STEP 7: REMOVE FRONT HANDGUARD. Lift from barrel.

STEP 8: REMOVE FOREND STOCK. Firmly grip stock at rear, near bolt, and swing out, away from magazine area.



STEP 9: REMOVE BUTT STOCK. Open butt plate trap, and with a piece of bent wire, fish out leather stock bolt wad that covers top of stock bolt. Use large screwdriver, apply downward pressure, and turn out bolt. A small quantity of Outers Tri-Lube or penetrating oil may aid this operation as bolts are often rusted in.

**ASSEMBLY – CHAMPION STOCK**

STEP 10: USE OF INNER BAND. Determine if you want to "A" keep the inner band or "B" remove inner band. Removing inner band will allow barrel to "float" in forend of stock, a condition that some shooters prefer.

OPTION A – Removing inner band: Carefully cut with hacksaw or appropriate tool.

OPTION B – Keep inner band: Locate hole inside front end of Champion forend stock. Use a drill and bore completely through. Countersink outside of hole to fit inner band screw.

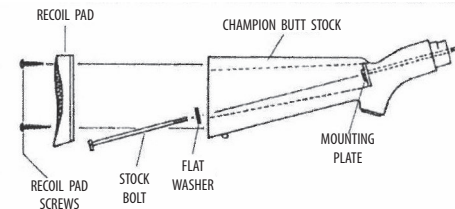
STEP 11: ATTACH FOREND STOCK. Place rear end of stock over trigger mechanism (1). Swing stock up and onto barrel (2). This will be a snug fit – use some force to snap stock in to place. If inner band was retained, make sure it is in position to fit in notched out section at front of stock, then attach inner band screw from underside.

STEP 12: INSTALL TRIGGER GUARD. Push trigger forward and tilt trigger guard up slightly to nest in place. Attach back trigger guard screw first and then front trigger guard screw.

STEP 13: ATTACH CHAMPION BUTT STOCK. Slide butt stock onto rear of action. Insert stock bolt and flat washer. Tighten securely with large screwdriver.

**IMPORTANT:** Make sure mounting plate is in place before attaching bolt. Be sure stock bolt lock washer is removed from old butt stock and used on stock bolt for Champion assembly.

STEP 14: ATTACH RECOIL PAD. First, push foam insert into butt stock. Then, use two recoil screws that are already positioned in recoil pad and screw into butt stock using a Phillips screwdriver.



**⚠ WARNING: Dry-cycle the action and shoulder the weapon several times to ensure that all new Champion equipment has been installed securely in place before loading or firing the weapon.**

