

CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

CONTACT US

Champion
1 Vista Way
Anoka, MN 55303
1-800-379-1732
www.championtarget.com
Email: tech.expert@vistaoutdoor.com

CT749 7110
PGIM006CH

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CHAMPION® RIFLE STOCKS

Owner's Manual

SKS

CHAMPION®

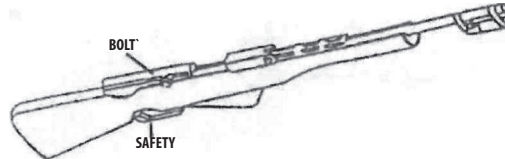
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SKS

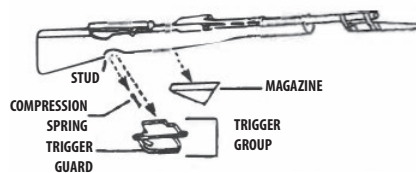
DISASSEMBLY INSTRUCTIONS

⚠ WARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION TO PREVENT SHOOTING ACCIDENTS

1. Lock bolt in "open" position.
2. For a sporter style rifle, remove bayonet by unscrewing or unpinning. Otherwise, just fold bayonet to the extended out position



3. Push safety to the forward position.



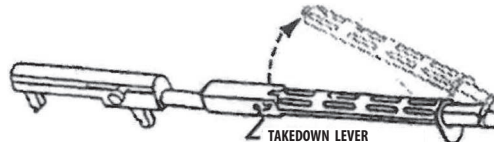
4. Remove trigger group. Using punch or phillips screwdriver, press stud behind trigger guard out of stock. Remove magazine. (You may have to force the magazine from stock.)

NOTE: The SKS uses a compression spring behind trigger. Retain this spring for use in your Champion Stock.

5. REMOVE action from stock. If necessary, place stock (with action up) over knees and force downward on front of barrel to separate stock and barreled action.

HAND GUARD REMOVAL:

1. Rotate takedown lever to up position.
2. Remove hand guard from barreled action assembly by pulling upward with a quick hard tug. Rotate out of assembly as shown below.



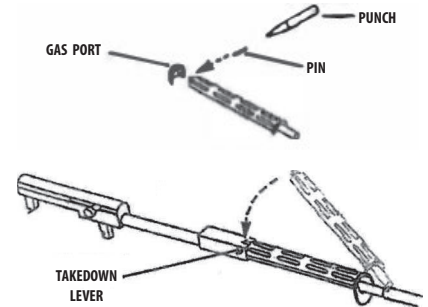
3. Using steel punch, tap out pin and remove bracket from end of wooden hand guard. **NOTE: RETAIN PIN.**



REASSEMBLY INSTRUCTIONS

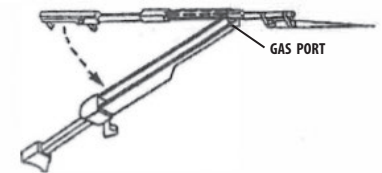
INSTALL VENT HAND GUARD:

1. Place champion hand guard onto gas port tube. Slide under metal gas port.
2. Replace retaining clip. Align holes and pin to hold in place. Center hand guard between retaining brackets (metal lips).
3. Insert gas rod into the tube.
4. Place hand guard into front band and rotate down.
5. Pressing down on hand guard lower takedown lever into "locked" mode (lowest position).

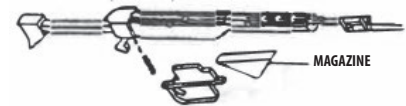


ASSEMBLY TO STOCK:

1. Press barreled action into stock with front of stock 1/2" behind front gas port.
2. Rotate action into stock. Slide action to rear of stock until gas port is flush with stock. (If necessary, place muzzle on ground and gently tap up and down on stock and action until set.)



3. Reinstall magazine. Note: bolt must be open to insert magazine. If your bolt has closed during stock installation, draw back bolt, and raise bold hold action found at rear on mag well.
4. Replace compression spring into stock. Rotate trigger guard into action. Note: the "cross pin" at the front of trigger assembly must rotate into slot on rear of magazine.
5. Snap trigger guard down. It may be necessary to place gun on hard surface and using both hands, press down on trigger guard until it "snaps" into position.



INSTRUCTION FOR:

SKS LOCK ARM STOCK & SKS FOLDING STOCK

NOTE: rear shoulder plate is adjustable for length of pull. Drive pin out of shoulder plate and slide shoulder plate out to lengthen pull. Replace pin.

SKS CARBINE STOCK

This stock will allow mount of standard "medium" recoil pads. The length of pull can be shortened by cutting stock and remounting a recoil pad of your choice.