

CHAMPION LIMITED WARRANTY

Your Champion brand product is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of purchase. This warranty is extended only to the original consumer purchaser. During the warranty period, we will (at our sole option) repair, replace or refund the purchase price of any defective part or product covered by this warranty when it is returned by the original owner with proof of purchase and an assigned Return Goods Authorization number from the factory. The repair, replacement or refund will be without charge except for reasonable shipping, handling and insurance charges.

In the unlikely event that you experience a problem with your Champion product, call Customer Service at 1-800-379-1732 to receive instructions and a Return Goods Authorization number.

This warranty does not cover product or parts damaged or rendered defective due to accident, misuse, abuse, modification, neglect, improper voltage, water damage, improper or unauthorized repair, improper assembly, failure to follow operating instructions, or damage due to normal wear and tear.

ANY WARRANTIES IMPLIED BY LAW SHALL IN NO EVENT EXTEND BEYOND DURATION OF THIS EXPRESS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. REPAIR OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL WE BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

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CHAMPION® RIFLE STOCKS

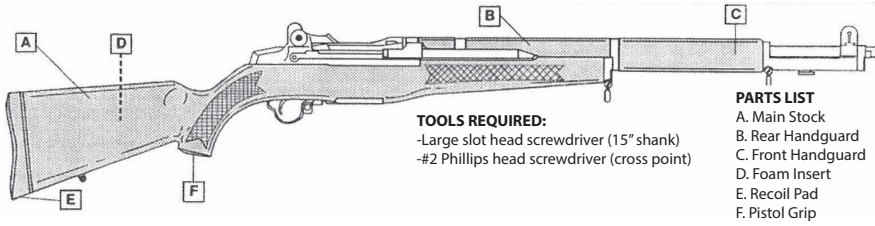
Owner's Manual

M-1 Garand Military Stock

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M-1 Garand Military Stock

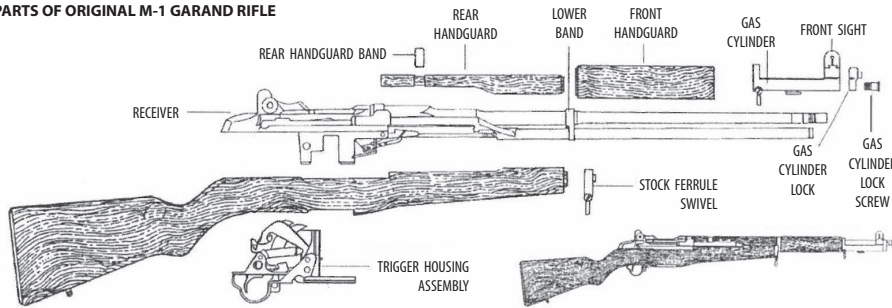
ASSEMBLED WITH NEW CHAMPION STOCK



TOOLS REQUIRED:
-Large slot head screwdriver (15" shank)
-#2 Phillips head screwdriver (cross point)

PARTS LIST
A. Main Stock
B. Rear Handguard
C. Front Handguard
D. Foam Insert
E. Recoil Pad
F. Pistol Grip

PARTS OF ORIGINAL M-1 GARAND RIFLE



IMPORTANT: Please read all safety precautions and instructions thoroughly BEFORE you disassemble firearm. Study the drawings to become familiar with the parts of the firearm.

WARNING: UNLOAD FIREARM BEFORE DISASSEMBLY & INSTALLATION TO PREVENT SHOOTING ACCIDENTS

DISASSEMBLY - ORIGINAL WOOD STOCK

STEP 1: REMOVE TRIGGER HOUSING. Pull rearward on the trigger guard. Lift out and away from stock. Entire trigger housing assembly will separate from rifle.

STEP 2: REMOVE STOCK. Remove stock by pulling away from receiver. Remove stock ferrule swivel from end of stock for use later.

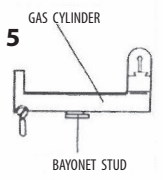
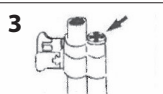
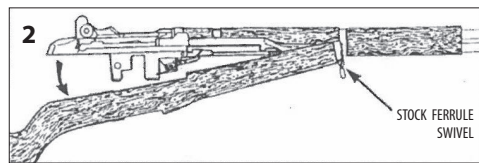
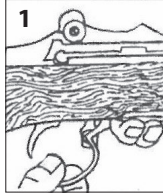
STEP 3: REMOVE GAS CYLINDER LOCK SCREW. Use a large bladed screwdriver and unscrew counterclockwise.

STEP 4: REMOVE GAS CYLINDER LOCK. Unscrew counterclockwise.

STEP 5: REMOVE GAS CYLINDER. Slide it forward over the end of barrel. You may need to tap it lightly on the bayonet stud with a block of wood.

NOTE: Some rifles have gas cylinders modified by a cut that extends from the front sight base dovetail downward. In this case, it is necessary to loosen the front sight screw before removing gas cylinder to prevent damage to barrel and gas cylinder.

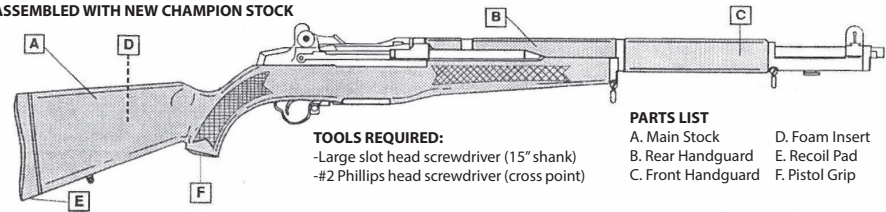
STEP 6: REMOVE FRONT HANDGUARD. Slide it forward over barrel.



STEP 7: REMOVE REAR HANDGUARD. From left side of barrel, use a large screwdriver and pry up underneath the metal handguard band to release it from grooves in barrel.

NOTE: This may splinter or crack the original wood handguard. If you want to keep the handguard, we recommend using a spring clip pliers to spread the metal band for removal.

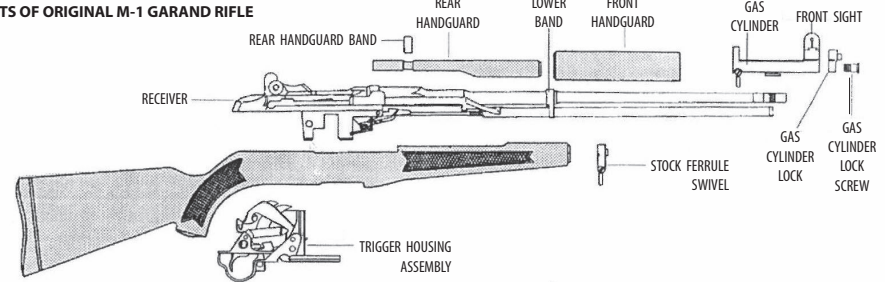
ASSEMBLED WITH NEW CHAMPION STOCK



TOOLS REQUIRED:
-Large slot head screwdriver (15" shank)
-#2 Phillips head screwdriver (cross point)

PARTS LIST
A. Main Stock
B. Rear Handguard
C. Front Handguard
D. Foam Insert
E. Recoil Pad
F. Pistol Grip

PARTS OF ORIGINAL M-1 GARAND RIFLE



ASSEMBLY - CHAMPION STOCK

STEP 8: ATTACH REAR HANDGUARD. Place rear handguard on barrel, making sure front flange fits into lower band. Press metal rear handguard band into place, making sure both sides snap into grooves of barrel.

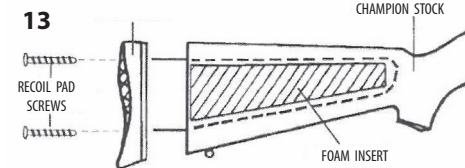
STEP 9: ATTACH FRONT HANDGUARD. Slide front handguard over barrel with hole in handguard front. Make sure rear end flange nests under lower band.

STEP 10: REPLACE GAS CYLINDER, GAS CYLINDER LOCK, AND GAS CYLINDER LOCK SCREW. Slide gas cylinder over barrel and screw in cylinder lock and lock screw. Tighten securely with screwdriver.

STEP 11: ATTACH MAIN STOCK. Place stock ferrule swivel over front end of stock. Slide front end of stock into lower band, and swing stock up and over receiver mechanism until it snaps in place.

STEP 12: ATTACH TRIGGER HOUSING ASSEMBLY. Hold trigger guard open while sliding housing directly into stock until it is flush. Push trigger guard down and snap into place.

STEP 13: ATTACH RECOIL PAD AND FOAM INSERT. First, push foam into stock butt. Use Phillips screwdriver to attach recoil pad with screws that are already positioned in the recoil pad.



WARNING: Dry-cycle the action and shoulder the weapon several times to ensure that all new Champion equipment has been installed securely in place before loading or firing the weapon.